RH (#2) ENGINE TFE 731-3R-1D INFORMATION

Model # <u>TFE731-3R-1D</u> S/N: <u>P-83212</u> TSN: <u>9594.3</u> CSN: <u>7325</u> <u>7/24/2019</u>

AD Research: None Outstanding at this time

Life limited components: See table below

Inspections/Maintenance were verified: Volume #1 & 2 LH Engine Logbooks

71.006 (710055) **150-Hour** Inspection No.2 Engine Area.

Complied with on 10/24/2017 TSN: 9509.7 (Next Due Engine Time: 9659.7 Hours)

Time Remaining 65.4 Hours

71.009 (710012) **150-Hour** Submit No.2 Engine Soap Sample

Complied with on 10/24/2017 TSN: 9509.7 (Next Due Engine Time: 9659.7 Hours)

Time Remaining 65.4 Hours

73.007 (730033) **300-hour** Replace No.2 Engine fuel pump filter.

Complied with on 6/22/2009 TSN: 9467.2 (Next Due Engine Time: 9767.2 Hours)

Time Remaining 172.9 Hours

74.005 (742021) **800-Hour** Inspect No. 2 Ignition system

Complied with on 6/06/2007, TSN: 9195.6 (Next Due Engine Time: 9995.6 Hours)

Time Remaining 401.3 Hours

(790003) **450-Hour** Change No.2 Engine Oil

Complied with on 11/01/2007 TSN: 9339.5 (Next Due Engine TSN: 9789.5 Hours)

Time Remaining 365.4 Hours

79.004 (790149) **150-Hours** Inspect No.2 Engine oil screen and chip detector.

Complied with on 10/24/2017 TSN: 9509.7 (Next Due Engine Time: 9659.7 Hours)

Time Remaining 65.4 Hours

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Required No.2 Engine Inspections (in hours)									
Type of Inspection	Performed at Engine TT:	Date Complied	Time since Inspection:	Engine Time Due:	Eng. Time Remaining				
Major Periodic Inspection (1,400 hours)	8283.6	8/20/2004	9509.7	9683.6	89.3				
Plenum Inspection (1,400 hours)	8283.6	8/20/2004	9509.7	9683.6	89.3				
Core Zone Inspection (4,200 hours)	8283.6	8/20/2004	9509.7	12483.6	2889.3				
Accessory Gearbox (4,200 hours)	8283.6	8/20/2004	9509.7	12483.6	2889.3				
Fan Support (4,200 hours)	8283.6	8/20/2004	9509.7	12483.6	2889.3				

RH #2 Engine TFE 731-3R-1D Life Limited Components

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Components	P/N	S/N	Service Life Cycles	Total Cycles Since New	Cycles Remaining
Fan Disc	3073563-2	010322900450	10,000	1,002	8,998
Fan Shaft	3071955-5-22242	OP-33445	Note 1	7,325	No Limit
Tie Rod	3073049-1	03P15892	Note 1	759	No Limit
1 st Stage Disc	3072395	0-12112-745	10,000	7,325	2,675
2 nd Stage Disc	3072396	0-03160-1593	10,000	7,325	2,675
3 rd Stage Disc	3072397	0-03160-1725	10,000	7,325	2,675
4 th Stage Disc	3072398	0-12112-1969	10,000	7,325	2,675
HP Compressor Radial Impeller	3073394-1	6-23365-1434	10,000	5,905	4,095
HP Turbine Disc	3072316-2	1-18040-3808	7,000	3,089	3,911
LP Turbine 1st Disc	3075830-1	11-182449-02366	3,000	65	2,935
LP Turbine 2 nd Disc	3072542-5	980322903687	3,000	1,373	1,627
LP Turbine 3 rd Disc	3074096-2	5-12172-0398	7,000	2,018	4,982
HP Rotor Seal Plate	3072411-1	0-18040-9784	10,000	7,325	2,675
Shouldered Shaft	3072545-1	OP-32599	12,000	7,325	4,675
Rotating Seal	3072729-1	0-23151-232	Note 1	7,325	No Limit

Note1: These component parts have not had cyclic life limits assigned, but may subject to failure as a result of undetected abuse and unpredictable contingencies. Therefore, to provide a record of service experience and cycles (partial cycle counting does not apply), a Life Limit Part Log Card must be maintained. If the part is removed, the Life Limit Part Log Card must be updated and stay with that part.